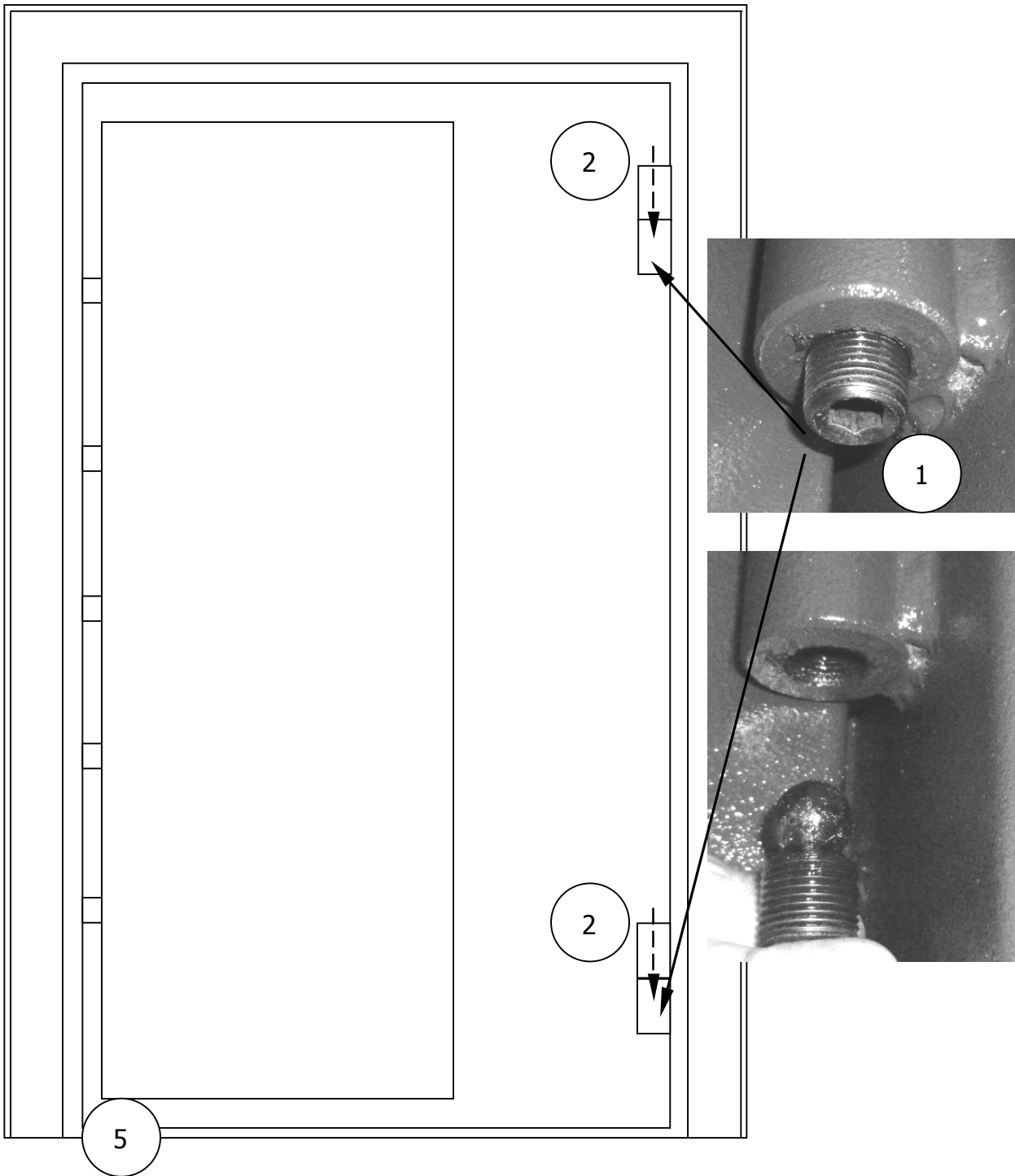


**VD8030 & VD8036 GUN SAFE VAULT DOOR  
INSTALLATION PROCEDURE  
P.N. 4305092**

1. Remove the existing door (one to be replaced).
2. Existing molding may remain in place. The Hinges may need to be removed from the door frame if they extend beyond the molding.
3. Separate the Vault Door from its Frame. (For Inward Swing doors use the instructions #1 through #3, on page two.)
4. Slide the Rear Frame into the existing door opening.
5. Slide the Front Frame Assembly (less door) into place overlapping the Rear Frame.
6. Clamp the Front and Rear Frames together using standard "C" clamps.
7. To secure both frames, drill through the sides of the Rear Door Frame, using the access holes in the Front Door Frame as a pilot. Note: Use a 1/4" dia. drill bit just to go through the Rear Frame material. Use a 5/32" drill bit if a pilot hole in the door way frame is desired.
8. Fasten the Door Frames in place with 1/4" x 3" long Hex Head Lag Screws, (4 in each side) by inserting them into the holes in the Frames and screwing them into the existing door way frame. Note: *DO NOT* tighten the Screws completely until the Vault Door is reinstalled on its Hinges.
9. Reinstall the Vault Door on its Frame. (For Inward Swing Doors use the instructions #5 and #6, on page two.)
10. Adjust the centering of the Vault Door from side to side by the amount the screws in each side are tightened. Note: Do not tighten the screws to the point that the Frame bows and prevents the Vault Door from closing and locking properly. This will complete the installation.



Hinge Pin Removal steps:

1. Use a 3/8" Allen wrench to remove the set screw and ball bearing.
2. Use a small rod inserted through the access hole in the top of the door hinges and tap the hinge pin out.
3. Separate the Vault Door from its Frame.
4. Install the door frame per installation instructions #4 through #8, on page one.
5. Replace the door and use shims to align the hinge barrels to allow the hinge pin installation.
6. Replace the set screw and ball bearing. Tighten the upper and lower set screws to provide adequate swing to the door.